

A GLOBAL PLAYER IN FOAM INDUSTRY



BAND KNIFE BLADES BAND SAW BLADES CUTTING WIRES





www.bestfoam.ro

ABOUT US

We started in 2010, and foam cutting was our core activity. In addition, we were selling cutting machines and foaming equipment.

Together with our team, we designed and built some of the machines and equipment we are work with even today. We worked hard and we invested every penny in the development of our company.

We have been present as exhibitor at all major international fairs, from Mexico to the Arabian Emirates, from China to Germany, from the Netherlands to Serbia.

We traveled all over the world, on all continents, with our products, with our knives – especially, and that's how we succeeded to export today in over 65 countries all over the world.

MARIUS POPA Bestfoam's Owner

OUR MISSION

To promptly provide solutions and products for foaming & processing of flexible PU foam, acting under the motto: BEST SOLUTIONS FOR ALL YOUR NEEDS.

OUR VISION

Be the Partner who advices you to choose the correct products, propose you the best solutions for your needs, at an unbeatable level of price, quality and delivery time.





OUR VALUES

COMMITMENT CUSTOMER ORIENTATION INTEGRITY COST MANAGEMENT WIN-WIN

COMMITMENT. We keep our promises. We take responsibility for our actions.

CUSTOMER ORIENTATION. We treat our clients as we would like to be treated, and as they expect to be treated.

INTEGRITY. Act ethically and fairly in our daily work and our decisions.

COST AWARENESS. Keeping costs under control is key to having a healthy business and the best offer for our clients.

WIN-WIN. We create value for all of us, clients, suppliers, partners, our company.

OUR GROUP





Best Sleep

BESTFOAM

since 2011

since 2010 Production of band knives for cutting machines, foam processing, mold foaming, distribution of equipment for foam industry.

Production of sleeping articles: mattresses, cushions, pillows, beds, and sofas.

KA&MA TRADING



PUR CHEMICALS SOLUTIONS

since 2017 Distribution of chemicals and additives for production of flexible PU foam.



KOMFORT MOBELKOLLECTION

since 2020 Production of upholstery furniture: beds and sofas.



TERMINOLOGY

SE – SINGLE EDGE

Sharpening a knife can be done on one side or 2 sides of the blade.

A single edge sharpening allows you to cut only in one direction.

DE – DOUBLE EDGE

The vertical machine band knife blade is most commonly a double edge execution to enable cutting while advancing the table, and also while retracting the worktable.

Productivity is enhanced when the operator cuts in both directions while advancing, and also while retracting the worktable.

SB – SINGLE BEVEL

A knife bevel refers to surface that has been ground to form the knife's edge.

A bevel is a slight angle/incline that runs down to the edge.

The bevel can be ground to a variety of different angles. Generally, the smaller the angle, the sharper the knife.

If there is one bevel on only one side, then it is a single bevel knife.

DB – DOUBLE BEVEL

If there is one bevel on both sides, then it is a double bevel knife.

UB – UNEVEN BEVEL

If the bevels are ground to different angles, it is an uneven bevel knife.

TW – TWISTED

A double bevel blade can have a parallel or twisted 180 degrees welding.

The twisted welding execution saves a grinding unit, as both edges pass the same grinding unit after two turns.

WD – WELDED

A blade that is welded can be considered a continuous blade, since while rotating every inch of the blade passes the cutting zone of the material and enters in contact with the material to be cut.

NONWD – NON WELDED

A blade that is not welded is an open blade and needs to be fixed at both ends into the machine, in order to be used. Such a blade is cutting by doing an oscillating movement.

TD – SERRATED

A serrated blade is a blade with a toothlike edge, in opposition to a blade with a plain edge. It is also known as a dentated, sawtooth, or toothed blade. Most such blades are having edges cut with teeth of different shapes: Scallop, Wavy, etc.

TPI – TEETH/INCH

TPI - Tooth Pitch refers to the number of teeth per inch. TPI is the number of teeth the blade has per inch.

For cutting soft materials, a blade with a small number of teeth will be more suitable for doing the job. For harder materials like metal, a TPI higher than 14 is recommended.



HOW IT'S MADE



TRADITION • QUALITY • AVAILABILITY MADE BY BESTFOAM IN ROMANIA

BESTFOAM is a manufacturer of industrial band knives since its very beginning, in 2010.

Our knives are manufactured in Romania, by BESTFOAM, made by high quality raw materials brought from the best sources and using modern technology and a team dedicated to performance and quality.

The whole manufacturing process is performed in house, starting from the processing of the raw material until the pachaking of the final product to be delivered to customer.

STEEL QUALITY. We use in our production the highest quality steel imported from Germany, Sweden, England, Italy, USA and Korea. Every type of steel is carefully chosen, so that the tehnical characteristics of steel to meet entirely the requirements of the specific applications.

TEETH SHAPE. We can realize various geometrical shapes of the teeth depending on the applications. We know that the tooth shape is as much important as the material of the blades, so our process and technology is centered on how to get the perfect shape of the teeth.

WELDING. The quality of welding is given by the technologies we use, so that to ensure the same structure as of the base material. A final polishing will ensure a perfect continuous aspect of the blade.

SHARPENING. Our knives differ from others due to the manufacturing sequence of operations. The welding operation is done before sharpening, to avoid the existence of any possible breaking point. Consequently, our knives have a longer service life.

We export today in more than 65 countries, as a recognition of our high quality products, quick delivery and our full support in perfoming with ease the necessary operations for export/import.





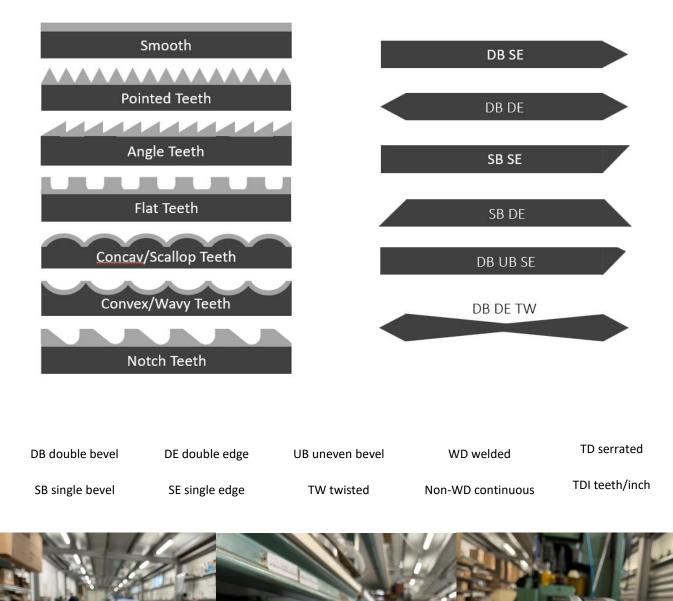
THE RIGHT BLADE FOR THE RIGHT JOB

A large variety of teeth shapes and sizes are available for an equally as wide range of machines and applications, in combination with diverse materials.

The right blade is chosen depending on the specific application, based on the recommendations given by the manufacturer of the machine, or our recommendations resulted from our experience and good practices.

To define the profile of the knife you need, you can use the information below, related to the teeth profile (see the left picture), associated with the shape of the knife (see the right picture).

To completely define the knife, you will add the dimensions of the knife: length*width*thickness.



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APPLICATIONS

CUTTING MACHINES

Suitable for a large number of types and brands of machines. CNC contour cutting machines, vertical cutting machines, horizontal cutting machines, carousel cutting machines, profile cutting machines, peeling machines, looper cutting machines.

APPLICATIONS

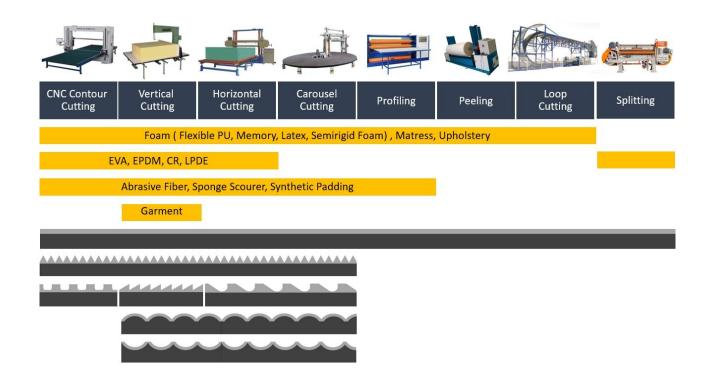
Our band knife blades can cut soft and semirigid materials like foam (flexible PU, Memory, Latex, semirigid foam), paper, plastics, clothing, leather, EVA, LPDE, CR, EPDM. We also have band saw blades designed for cutting other materials like wood, metal and food.

AVAILABILITY

We can deliver our products wherever you need them. Today, we export in more than 65 countries, due to our high quality products, quick delivery and support offered for facilitating the export/import operations. Generally, we deliver in MOQ of 5 pcs.

ONE SUPPLY SOURCE FOR ALL YOUR NEEDS A WIDE RANGE OF MACHINES, PROFILES AND MATERIALS

An easy-to-use visual matrix for any buyer will allow you to choose the right knife, from the variety and multiple combinations that can lead to the choice of a knife. We will take care that together to choose the best cutting solution, depending on the machine you use, the materials to be processed, the profile of the knife, and that can offer the highest degree of reliability in operation.





CHOOSING THE RIGHT KNIFE

CHOOSING THE SUITABLE KNIFE DEPENDING ON THE MACHINE

Suitable for large number of types and brands of machines:

TYPES OF MACHINES

CNC contour cutting machines, vertical cutting machine, horizontal cutting machine, carousel horizontal cutting, profile cutting machine, peeling machine, looper cutting machine.

BRANDS OF MACHINES

Baumer, CAMRE, D-B, ESCO, Esens, Fecken-Kirfel, Fema, Hema, Hyma, Kuris, Mica, M-D Makina, Modern Enterprise, RAM, Sunkist, Wintech, EliteCore, ERS, Hanwei, Hengcheng, Healthcare, U-Long, Zenfoam.

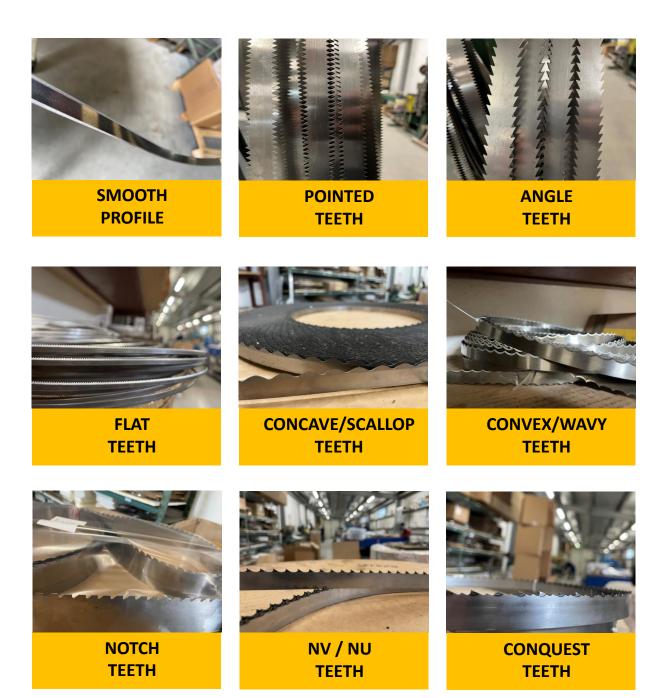


CHOOSING THE SUITABLE KNIFE ACCORDING TO THE PROFILE

Choosing the right profile of the knife involves the definition of several elements of the geometry of the knife, which are essential for choosing the right knife according to the application and the machine you use.

These are a combination of elements, the most essential ones are the type and shape of the teeth, the type and shape of the sharpening.

For a complete definition of the geometry of the knife, you need to know the dimensions of the knife given by Length*Width*Thickness.



BAND KNIFE BLADES FOR CNC CONTOUR CUTTING

BAND KNIFE BLADES FOR CNC CUTTING MACHINE

Band knife blades for CNC cutting machines are specially designed for CNC contour cutting, they are narrow band knife blades, and available in two variants: welded – continuous type and non-welded – oscillating type. Our knives differ from others due to the manufacturing sequence of operations. The welding operation is done before sharpening, for avoiding the existence of any predetermined breaking point. Consequently, our knives have a longer lifetime in use.



MACHINES

Available for all types and brands of machines: MUYE, ELITECORE, FEMA, BAUMER, FEKEN-KIRFEL, HYMA, SUNKIST, but not limited to those. Any other type of knife for any other brand of machine can be available as a specially tailored solution, upon request.

MATERIALS

From flexible to rigid, from soft to abrasive, the knife blades for CNC cutting machines can be used for cutting a large range of materials like: flexible polyurethane foam, Memory foam, Latex, semi-rigid foam, cork, other foam materials.

APPLICATIONS

They are intended for contour cutting of complex geometrical 2D and simple geometrical 3D shapes, that can be used in bedding and upholstery furniture, packaging, medical, building constructions (insulation), automotive, sports and recreation, and many others.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape. The shape of the blade teeth also determines its performance. The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.





CNC CUTTING OSCILLATING TYPE (NON-WELDED)

These knives are intended for machines that don't have a sharpening unit. They come with 2 shapes of teeth: pointed and flat. The most common sizes of knives are:



CNC CUTTING OSCILLATING TYPE (NON-WELDED)

SIZE (mm)	SHARPENED	SMOOTH	ТРІ	FLAT
3.0 x 0.45		х	14/24	Х
3.0 x 0.60		Х	14/24	Х
3.6 x 0.60	— DB SE -	Х	18/24	Х
3.8 x 0.70		Х	14/24	Х

CNC CUTTING CONTINUOUS TYPE (WELDED)

These knives are the most common types for the CNC foam cutting machines. They come with 3 shapes of teeth: smooth, pointed and flat. The most common sizes of knives are:

CNC CUTTING CONTINUOUS TYPE (WELDED)

SIZE (mm)	SHARPENED	SMOOTH	ΤΡΙ	FLAT
3.0 x 0.45		Х	14/24	х
3.0 x 0.60		Х	14/24	х
3.6 x 0.60		Х	18/24	Х
3.8 x 0.70	— DB SE -	Х	14/24	Х
4.5 x 0.60		Х	14/24	Х
4.5 x 0.80		Х	14/24	Х



BAND KNIFE BLADES FOR VERTICAL CUTTING

BAND KNIFE BLADES FOR VERTICAL CUTTING

Vertical cutting machines are the most versatile cutting machines used in many industries, for cutting different types of materials, from flexible to rigid materials, from soft to hard materials. Band knives for vertical cutting machines are specially designed for vertical cutting, they are knives with a medium width blade, and available in the welded version - continuous type, and they are available in a large dimensional variety, for vertical or angled cutting machines, from manual or semi-automatic machines to fully automated machines.



MACHINES

Available for all types and brands of machines: MUYE, ELITECORE, FEMA, BAUMER, FEKEN-KIRFEL, HYMA, SUNKIST. Any other type of knife can be available as a specially tailored solution, upon request.

MATERIALS

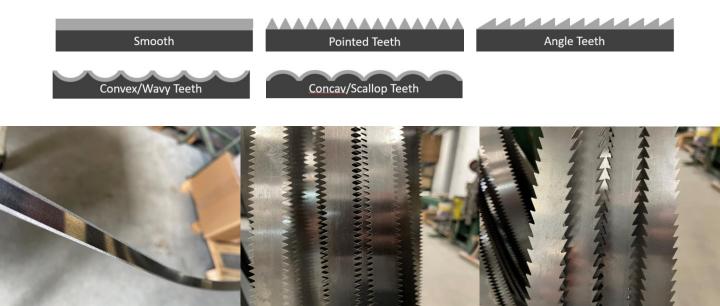
From flexible to rigid, from soft to abrasive, the knife blades for vertical cutting can be used for cutting a large range of materials like: flexible polyurethane foam, Memory foam, Latex, semi-rigid foam, cork, other foam materials.

APPLICATIONS

They are intended for vertical cutting of complex geometrical 2D shapes, that can be used in bedding, upholstery, packaging, medical, building constructions (insulation), automotive, sports and recreation, and many others.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape. The shape of the blade teeth also determines its performance. The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.



BAND KNIFE BLADES FOR VERTICAL CUTTING

BAND KNIFE BLADES FOR VERTICAL CUTTING

There are 5 types of teeth: Smooth profile, pointed teeth, angle teeth, convex teeth, concave teeth. The most common sizes are:



CHOOSING THE SUITABLE KNIFE ACCORDING TO THE PROFILE

The profile of the knife involves the definition of several elements of the geometry of the knife, which are essential for choosing the knife according to the application and the machine used.

These are a combination of elements, the most essential ones are the type and shape of the teeth, the type and shape of the sharpening. For a complete definition of the geometry of the knife, use the 2 profile guides above.

Our knives differ from others due to the manufacturing sequence of operations.

The welding operation is done before sharpening, to avoid the existence of any possible breaking point. Consequently, our knives have a longer service life.

ТООТН ЅНАРЕ	SHARPENING	WIDTH (mm)	THICKNESS (mm)	ТРІ
SMOOTH	DB SE/DE	8/10/12/15/25	0.45	
SIVIOUTH	DB SE/DE TW	20/30	0.45/0.60	
POINTED TEETH	DB SE/DE	8/10/12/15/25	0.45	10/14TPI
		20/30	0.45/0.60	10/14171
		10/15/25	0.45	10/14TPI
ANGLE TEETH	DB SE/DE 20/	20/30	0.45/0.60	10/14191
CONVEX TEETH	DB SE	15	0.56	1.33TPI
CONCAVE TEETH		20	0.45	
	DB SE	16	0.56	4TPI

VERTICAL CUTTING

BAND KNIFE BLADES FOR HORIZONTAL CUTTING

BAND KNIFE BLADES FOR HORIZONTAL CUTTING

Horizontal cutting machines are found in various constructive types, equipped with 2 or 4 flywheels, machines with a conveyor table, or carousel-type machines, profile cutting machines, and are used in various industries, for cutting different types of materials, from flexible to rigid materials, from soft to hard materials. Band knives for horizontal cutting machines are specially designed for horizontal cutting, they are knives with medium and large width blades, and available in the welded version - continuous type.



MACHINES

Available for all types and brands of machines including but not limited to: ELITECORE, HEMA, FEMA, BAUMER, FEKEN-KIRFEL, HYMA, SUNKIST. Any other type of knife for any other car make can be available as a special customized solution upon request.

MATERIALS

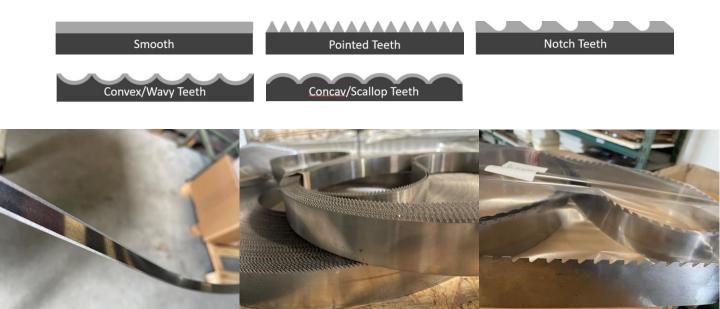
From flexible to rigid, from soft to hard materials, band knives for horizontal cutting machines can be used to cut a wide range of materials such as: flexible polyurethane foam, memory foam, latex, semi-rigid foam, cork, other foam.

APPLICATIONS

They are intended for horizontal linear cutting of simple twodimensional geometric shapes, which can be used in industries such as: mattresses, upholstered furniture, packaging, medical, construction materials, automotive, sports and recreation, and many others.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape. The shape of the blade teeth also determines its performance. The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.



BAND KNIFE BLADES FOR HORIZONTAL CUTTING

BAND KNIFE BLADES FOR HORIZONTAL CUTTING MACHINES

There are 5 types of teeth shapes: smooth, pointed teeth, convex teeth, concave teeth, notch teeth. The most common dimensions are:



CHOOSING THE SUITABLE KNIFE ACCORDING TO THE PROFILE

The profile of the knife involves the definition of several elements of the geometry of the knife, which are essential for choosing the knife according to the application and the machine used.

These are a combination of elements, the most essential ones are the type and shape of the teeth, the type and shape of the sharpening. For a complete definition of the geometry of the knife, use the 2 profile guides above.

Our knives differ from others due to the manufacturing sequence of operations. The welding operation is done before sharpening, to avoid the existence of any possible breaking point. Consequently, our knives have a longer service life.

HORIZONTAL CUTTING

ТООТН ЅНАРЕ	SHARPENING	WIDTH (mm)	THICKNESS (mm)	ТРІ
		20/25/30	0.45	
SMOOTH	DB SE	30/40	0.50	
PROFILE	SB SE DB UB SE	35/50/60	0.60	
		60/80	0.80	
POINTED	DB SE	25/30	0.45	10TPI
TEETH		30	0.5	10151
NOTCH TEETH	DB SE	50	0.6	4TPI
CONVEX TEETH	DB SE	20/30	0.5	1.33TPI
CONCAVE TEETH	DB SE	20/30/38	0.5	4TPI 2TPI



BAND KNIFE BLADES FOR PEELING



BAND KNIFE BLADES FOR PEELING

Peeling machines perform cutting by removing a very thin layer of material from a cylinder/coil in rotational motion around an axis, and are used in various industries, for cutting different types of materials, different densities of PU foams, blocks of recycled foams, rubber, as well as other materials without joints. Band knives for surface cutting machines are specially designed for removing a very thin layer of material, they are knives with medium and large width blades, and available in the welded version - continuous type.

Our knives differ from others due to the manufacturing sequence of operations. The welding operation is done before sharpening, to avoid the existence of any possible breaking point. Consequently, our knives have a longer service life.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape. The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.

There is 1 type of tooth shape: smooth profile. The most common dimensions are:

Smooth

DB SE

		PEELING		
ТООТН ЅНАРЕ	SHARPENING	WIDTH (mm)	THICKNESS (mm)	TPI
SMOOTH PROFILE		25/30	0.45	
	DB SE	30/40	0.50	
		35/50/60	0.60	
		60/80	0.80	

BAND KNIFE BLADES FOR LOOP CUTTING



BAND KNIFE BLADES FOR LOOP CUTTING

Looper cutting machines perform cutting by removing a very thin layer of material from a continuous block of material, in the form of a large loop, arranged on a metal structure, which forms the loop.

The looper is a high-precision and very fast machine, which cuts thin strips of very long length, placed in rolls of large diameters. Therefore, the lopper cutting knives are knives of high precision and high quality, able to achieve cutting thicknesses between 1 and 50 mm, and have a long life, perfectly adapted to the continuous cutting process of the looper machine.

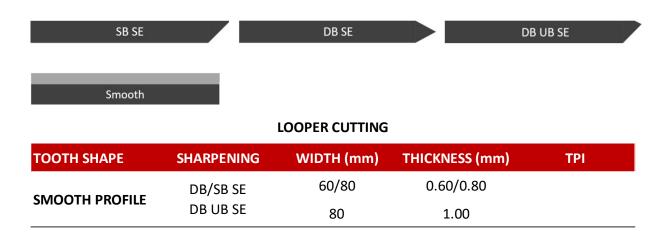
Band knives for looper cutting machines are knives with a wide blade, and available in the welded version - continuous type.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape.

The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.



BAND KNIFE BLADES FOR SPLITTING



BAND KNIFE BLADES FOR SPLITTING FOAM / RUBBER / LEATHER

Splitting machines realize the separation of a thin layer of material with precision, especially for applications where the material to be processed is of high density and/or high consistency: automotive, rubber, plastics and leather.

Therefore, the cutting knives for splitting are knives of high precision and high quality, able to achieve cutting thicknesses between 1 and 50 mm, and have a long life, perfectly adapted to the process of cutting hard materials. The band knives for the splitting machines are knives with a wide blade, and available in the welded version - continuous type

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape. The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.

SB SI		DB SE		DB UB SE
		SPLITTING		
ΤΟΟΤΗ SHAPE	SHARPENING	WIDTH (mm)	THICKNESS (mm)	TPI
		40	0.50	
		60/80	0.60	
SMOOTH	DB SE SB SE	60/80/85	0.80	Smooth
PROFILE	DB UB SE	80/85	0.90	Smooth
		60/80/85/90	1.00	
		90/100	1.20	

BAND KNIFE BLADES FOR FABRICS / GARMENT



BAND KNIFE BLADES FOR FABRICS / GARMENT CUTTING

Band knife vertical cutting machines for fabrics and garment are specially designed for sewing and furniture industries, which allows to evenly and accurately cut fabrics, upholstery foam or other soft materials used in clothing and furniture industry.

Band knives blades used for cutting fabrics are long, narrow blades and they are made of high-speed steel. They are commonly used in automated cutting machines to cut various types of fabrics, such as textiles, garments, upholstery, and technical textiles.

Cutting machines for fabrics / garment are very similar to the general vertical machines that use band knife blades of small thickness and width.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape. The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.



GARMENT / FABRICS

ТООТН ЅНАРЕ	SHARPENING	WIDTH (mm)	THICKNESS (mm)	ТРІ
SMOOTH		8/10/12/15/20	0.45	
CONCAVE/SCALLOP	DB SE	16/19	0.50	
CONVEX/WAVY		20	0.60	

SPECIFICALLY DESIGNED FOR ANY DEMAND

All our cutting wires are manufactured and delivered in accordance with conditions described below and they are guaranteed for a long life of utilization.

As a result of years of knowledge and experience in cutting expanded insulating foam materials, our wires are specifically manufactured in terms of profile and material, for each applications, so that to satisfy any demand.

ROCK WOOL

ТҮРЕ	DIAMETER	TENSION	COVERING
WOOL	1.5/1.7 mm	1.2/1.5 bar	HIGH LEVEL CARBON
WOOL R	1.5/1.7 mm	1.2/1.5 bar	HIGH LEVEL CARBON
WOOL WTT	1.5/1.7 mm	1.2/1.5 bar	TUNGSTEN

CALCIUM SILICATE

ТҮРЕ	DIAMETER	TENSION	COVERING
SIL	1.5/1.7 mm	1.2/1.5 bar	HIGH LEVEL CARBON
SIL WTT	1.5/1.7 mm	1.2/1.5 bar	TUNGSTEN

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SPECIFICATIONS

Length: 1.5 m to 15 m. Length Tolerance: +/- 5 mm. Tension: 1,2 - 2,5 bar. Weld: alloy of tin and silver. Profile: specific to application.

QUALITY

Inner core made of carbon steel. The external covering changes based upon the type of the wire. Ultrasound washed and protected with a specific anticorrosive product to avoid the oxidation.

MATERIALS

The materials can be standard or special, like molybdenum, that resist the corrosive chemicals found in materials like phenolic resin. Other special material is tungsten, for cutting abrasive materials.

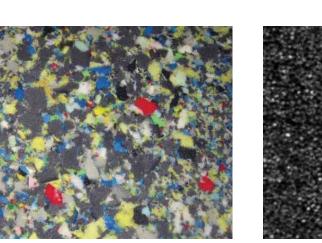
REBONDED FOAM

ТҮРЕ	DIAMETER	TENSION	COVERING
AGL	1.4/1.6 mm	1.2/1.5 bar	HIGH LEVEL CARBON
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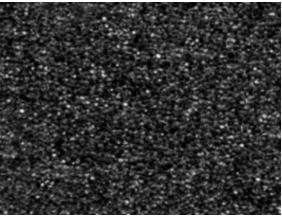
FOAM GLASS

ТҮРЕ	DIAMETER	TENSION	COVERING
GLASS	1.5/1.7 mm	1.2/1.5 bar	HIGH LEVEL CARBON
GLASS R	1.5/1.7 mm	1.2/1.5 bar	HIGH LEVEL CARBON
GLASS WTT	1.5/1.7 mm	1.2/1.5 bar	TUNGSTEN









SPECIFICALLY DESIGNED FOR ANY DEMAND

All our cutting wires are manufactured and delivered in accordance with conditions described below and they are guaranteed for a long life of utilization.

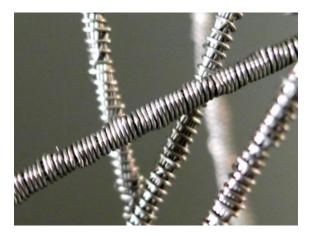
As a result of years of knowledge and experience in cutting expanded insulating foam materials, our wires are specifically manufactured in terms of profile and material, for each applications, so that to satisfy any demand.

RIGID EXPANDED PU

ТҮРЕ	DIAMETER	TENSION	COVERING
PUR	1.2/1.5 mm	1.2/1.5 bar	HIGH LEVEL CARBON
PUR WTT	1.5/1.7 mm	1.2/1.5 bar	TUNGSTEN
Cantandonan	A		

EXTRUDED POLYSTYRENE

ТҮРЕ	DIAMETER	TENSION	COVERING
ESTR	1.4/1.6 mm	1.2/1.5 bar	HIGH LEVEL CARBON
ESTR WTT	1.5/1.8 mm	1.2/1.5 bar	TUNGSTEN
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SPECIFICATIONS

Length: 1.5 m to 15 m. Length Tolerance: +/- 5 mm. Tension: 1,2 - 2,5 bar. Weld: alloy of tin and silver. Profile: specific to application.

QUALITY

Inner core made of carbon steel. The external covering changes based upon the type of the wire. Ultrasound washed and protected with a specific anticorrosive product to avoid the oxidation.

MATERIALS

The materials can be standard or special, like molybdenum, that resist the corrosive chemicals found in materials like phenolic resin. Other special material is tungsten, for cutting abrasive materials.

PHENOLIC RESIN

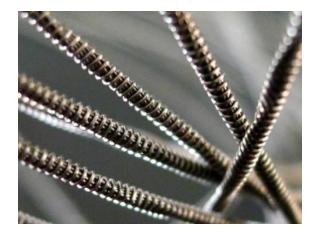
ТҮРЕ	DIAMETER	TENSION	COVERING
FEN	1.2/1.5 mm	1.2/1.5 bar	HIGH LEVEL CARBON
FEN INOX	1.2/1.5 mm	1.2/1.5 bar	INOX STEEL
	****	242222046642942924494894493544	00xxx40x400xx40xx1004444440xx
FEN WTT	1.5/1.7 mm	1.2/1.5 bar	TUNGSTEN
ALBERTARIA AND MANAGEMENT	(*****************************		***************************************

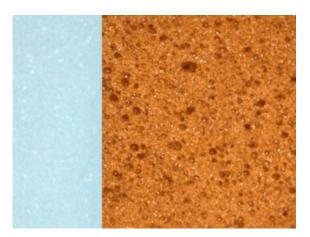
FLEXIBLE EXPANDED PU

ТҮРЕ	DIAMETER	TENSION	COVERING
ESP	1.0/1.2 mm	1.2/1.5 bar	HIGH LEVEL CARBON
ESP R	1.0/1.2 mm	1.2/1.5 bar	HIGH LEVEL CARBON









DESIGNED FOR CUTTING WOOD

Designed for cutting logs or any pieces of wood, the band saw blades for wood are suitable for being used in all mobile or stationary sawing machines, or they can be tailored according to any specifications and requirements.

The band saw blades for wood are all serrated, with hardened teeth, well sharpened and perfectly welded.

A wide variety of types of band saw blades will allow you to choose the perfect solution suited for the specific needs related to species, structure and hardness of the wood. It includes band saw blades with hardened teeth or bi-metal band saw blades.

SPECIFICATIONS	QUALITY
Length: any size, welded.	Our band saw b quality, are des
Consistent length is	performance, a

guaranteed.

Width: 6 – 150 mm.

Thickness: 0.6 – 1.3 mm.

Profile: NV / NU.

.

blades of premium signed for high and made of high quality steel.

We use in production high technologies for welding and sharpening.

Hardened teeth are available for some specific applications.

AVAILABILITY

We can deliver our products wherever you need them.

Today, we export in more than 65 countries, thanks to our high quality products, quick delivery and support offered for facilitating the export/import operations.

Generally, we deliver in MOQ of 5 pcs.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape.

The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.





BAND SAW BLADES FOR WOOD



TIMBER CARPENTRY





STATIONARY SAWMILLS

APPLICATIONS

Narrow design for joiners and carpenters.

Ideal for being used by carpentry companies, cabinet makers and hobby needs.

Suitable for processing any type of softwood or hardwood.

MATERIAL

Special steel (available hardened also)

TOOTH SHAPE

NV / NU (hardened)

DIMENSIONS

Width : 6 – 50 mm Thickness : 0.6 – 1.0 mm

APPLICATIONS

Suitable for the large majority of the commercial mobile sawing machines.

Mobile band saw systems are an increasing alternative for smaller sawmills with connected forestry and/or agricultural businesses.

MATERIAL

Special steel

TOOTH SHAPE

NV

DIMENSIONS

Width : 32 – 130 mm Thickness : 0.8 – 1.2 mm

APPLICATIONS

For stationary sawing machines in sawmills.

Suitable for horizontally operating machines.

From forest logs to final products, designed for processing large amounts of raw material.

MATERIAL

Special steel

TOOTH SHAPE

NV / NU / PV

DIMENSIONS

Width : 60 – 150 mm Thickness : 1.0 – 1.3 mm



BAND SAW BLADES FOR METAL

DESIGNED TO WITHSTAND THE TOUGHEST CONDITIONS

Carbon steel is a blade made of special steel with hardened tooth tips that is suitable for cutting metal and lowalloy steel types. Ideal for straight or radius cuts in non-ferrous metals, and non-hardened mild steel.

Bi-metal steel blades have especially hard tooth tips made of high-speed steel, to allow the blades to withstand the severe stresses exerted by modern high production band saw machines. For small and large profiles and solid materials as well as layer and bundle cuts.

Carbide steel are specially designed for cutting exceptionally hard and abrasive materials. The carbide allows the blade to withdraw more heat generating from cutting high temperature alloys

SPECIFICATIONS	QUALITY	AVAILABILITY
Length: any size, welded.	Our band saw blades of premium quality, are designed for high	We can deliver our products wherever you need them,
Consistent length is guaranteed.	performance, and made of high quality steel.	Today, we export in more than 65 countries, due to
Width : 3 – 80 mm.	We use in production high technology for welding and	our high quality products, quick delivery and support
Thickness : 0.5 – 0.9 mm.	sharpening.	offered for facilitating the export/import operations.
Profile: NV / NU.	Hardened teeth are available for some specific applications.	Generally, we deliver in

MOQ of 5 pcs.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape.

The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.





BAND SAW BLADES FOR METAL







CARBIDE BLADES

APPLICATIONS

Designed for metal cutting, for materials like construction steel types, deep drawing steel types and non-alloy tool steel types, aluminium.

MATERIAL

Special steel

TOOTH SHAPE

NV / NU hardened tooth tips

DIMENSIONS

Width: 3 – 25 mm Thickness: 0.5 – 0.9 mm Teeth: 2 – 24 TPI

APPLICATIONS

Particularly suitable for steel types up to 40HRC and non-ferrous metals.

Designed to reduce tooth strippage, resulting in good performance and longevity.

MATERIAL

Special steel bi-metal with M42 (68 HRC)

TOOTH SHAPE

NV hardened tooth tips

DIMENSIONS

Width : 6 – 80 mm Thickness : 0.6 – 1.6 mm Teeth: 2 – 14 TPI

APPLICATIONS

The carbide blades are specifically designed to cut hard, brittle and fibrous materials.

Designed to withstand more heat generating from cutting high temperature alloys

MATERIAL

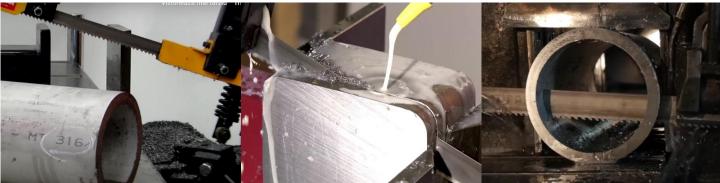
Special steel with Carbide teeth

TOOTH SHAPE

NV with Carbide teeth

DIMENSIONS

Width : 27 – 80 mm Thickness : 0.9 – 1.6 mm Teeth: 1 – 4 TPI



BAND SAW BLADES FOR FOOD

DESIGNED TO CUT FROM BREAD TO BONES

Food band saw blades are widely used from the butchers' shops and supermarkets to the new technology food integrated facilities, to process a wide range of food products, from bread to meat and bones.

The band saw blades for food processing are specially designed so that to ensure minimum cutting loss. The high quality of sharpening makes the band saw blades more durable and gives a precise and clean cut.

BREAD CUTTING GENERAL PURPOSE GROZEN FISH MEAT AND BONES CUTTING

SPECIFICATIONS

Length: any size, welded.

Consistent length is guaranteed.

Width: 3 – 50 mm.

Thickness: 0.4 – 0.8 mm.

Profile: specific to application.

QUALITY

Our band saw blades of premium quality, are designed for high performance, and made of high quality steel.

We use in production high technology for welding and sharpening.

Hardened teeth are available for some specific applications.

AVAILABILITY

We can deliver our products wherever you need them,

Today, we export in more than 65 countries, due to our high quality products, quick delivery and support offered for facilitating the export/import operations.

Generally, we deliver in MOQ of 5 pcs.

TOOTH SHAPE

The tooth shape is as much important as the material of the blades, and the best solution for an application comes always as a combination between the material and the tooth shape.

The shape of the blade teeth also determines its performance.

The teeth do the actual cutting, and their number per inch (TPI), shape, and arrangement will affect the cut's quality and speed.





BAND SAW BLADES FOR FOOD

BREAD CUTTING

Specially designed for the industrial cutting of bread. Fast, smooth and clean cuts, less crumbing and almost no pilling. Suitable for bread, from super soft white breads to dense variety bread, cake, bun.

MATERIAL

Polished premium high carbon high frequency point hardened

TOOTH SHAPE

Scallop

DIMENSIONS

10x0.45 mm 12TPI 12x0.45 mm 12TPI 15x0.45 mm 15TPI

GENERAL PURPOSE

For cutting all kinds of food, on standard speed machines, in butcher shops and supermarkets. Stainless steel blades are available for NV tooth shape, for where strict health requirements and/or corrosion resistance are required.

MATERIAL

Special steel hardened, and *Stainless steel

TOOTH SHAPE

NV - soft bones, Scallop - boneless meat

DIMENSIONS

13x0.5/0.56/0.63 4TPI & 6TPI – soft bones 16/19x0.5/0.56*/0.63 4TPI & 6TP 16x0.56 mm 2TPI – boneless meat



FISH. BONELESS MEAT

The bandsaw blades for frozen fish and boneless meat are specially designed so that to ensure minimum cutting loss. For use where waste and portion control are important. Suitable for single and multiband machines.

MATERIAL

Special steel hardened

TOOTH SHAPE

NV, can be used for soft bones

DIMENSIONS

16x0.36/0.41 mm 3TPI – boneless fish 16x0.50/0.56/0.63 mm 3TPI – fish blocks, long exposure below -20°C

BONE MEAT CUTTING

A selection of band saw blades are heat-treated to temper and soften for added longevity in use, allowing you to cut joints and bones. 2 shapes are available for being used on highspeed machines for beef, pork, lamb with bones.

MATERIAL

Special steel hardened teeth

TOOTH SHAPE

NV/Conquest – Clean cut. Reduce noise.

DIMENSIONS

16/19x0.50/0.56/0.63 mm 3TPI 25x0.60 mm 3TPI - High speed machines. Meat with bones. 19x0.50/0.63mm 3TPI – Carcass splitting. Aggressive, straight, long lasting cutting.

ACCESORIES



ACCESSORIES • AFFORDABILITY • AVAILABILITY SHARPENING STONES AND SPARE PARTS

There are not only the band knives that are consumables at a cutting machine. Other parts that come together with the knives are part of our general offer for accessories. We have chosen the best parts in terms of correct balance between quality and price.

Above all, the parts we offer are used in our own production. We have been testing during the years parts of different qualities, so that we are today in the position that we do not only sell you parts, but also recommend these parts, together with our best practices from our own experience.

BAND KNIFE SHARPENING STONES

The band knife sharpening stones are intended for sharpening industrial knives. Our stones are made of high quality abrasive material and they are very effective for sharpening. Our stones cut fast and they are excellent for creating sharp edges on knives.

SPARE PARTS

We put the quality at the center of your application. Good performance and durability are the first qualities of the spare parts we deliver. First we test and second we deliver. We offer only goods that we consider good for our own use. We can offer you:

- FLYWHEELS
- BEARINGS
- FIXING PARTS

TECHNICAL SUPPORT

Last but not least, we offer not only the knives, consumables, or spare parts you need, but also technical advice and assistance, full support for identifying the right knives and parts. We have specialists to perform tests with our knives on your machines, and to offer you the knowledge and good practices in order to ensure the shortest time of breakdowns or maintenance time required by your machines.



EQUIPMENT • PERFORMANCE • APPLICATIONS WE OFFER ONLY SOLUTIONS THAT WE TRUST IN

A large majority of the equipment intended for foam industry, that we offer as solutions to your needs, are to be found in our own production or can be seen in our partners' premises, being tested and proven in terms of their performance and fiability in time.

Our experience in working with these machines and the good practice that we aquired in time come along with our offers for equipment as a guarantee for fesability and reliability of our solutions to your needs.



FOAMING. REBONDING

Continuous foaming, batch foaming, mold foaming and rebond foaming equipment, from fully automatic to manual production, chemicals, formulas, testing can be offered.

FOAM CUTTING

Horizontal, vertical foam cutting machines, from manual to automatic machines. Profile cutting, boring, peeling, jointing and laminating machines.

CNC CONTUR CUTTING

Horizontal and vertical CNC contour foam cutting machines. High efficiency CNC contour cutting lines can be built by matching the CNC machines for a complete production process.

QUILTING & EMBROIDERY

High-precision, high-speed computer multi-needle quilting machines and related supporting additional machines for mattress production.

PILLOW & CUSHION FILLING

This system is suitable for making cushions and pillows filled with a mixture of fiber, foam and feather. The line has high productivity, is easy to operate, can be automatic or manual.

MATTRESS PRODUCTION

A mattress production line can be managed and controlled by a MES System, which can receive the production plan and send the task of production plan to each station.

SPRING PRODUCTION

Bonnell and pocket mattress spring production machines, automatic transfer equipment and production lines, of high efficency and low rate of errors.

WASTE MANAGEMENT

Practically, there is no material that cannot be pressed for further reuse, or for just saving space or for a better convenience to transportation.



FOAM EQUIPMENT

STRONG PARTNERSHIPS WITH RECOGNIZED SUPPLIERS

Relying on strong partners, we offer you a continuous increase in quality and performance of our solutions, and an exceptional technical support, throughout the lifetime of the machines.



A NEW ALTERNATIVE IN SELLING AND SERVICING EQUIPMENT

Reliability of the machines over time, the operator comfort in production and the proven promptness and availability we have, when we are requested for interventions, either in Romania or abroad.



INSTALLATION & COMMISSIONING. OPERATOR TRAINING

Technical support, know-how, tests before running industrial processes and good practices from our own experience come along with the full responsibility of putting into operation and commissioning of the machines.



SPRING PRODUCTION



MATTRESS PRODUCTION



WASTE MANAGEMENT

OUR PARTNERS



NANTONG MUYE MACHINERY

An experienced machinery manufacturing enterprise focused on the development and production of various CNC contour cutting machines for foam cutting.





HUAJIAN INTELLIGENT EQUIPMENT

With 30 years of experience, HuaJian invests 1mil Eur in innovation every year. Almost 1.000 mattress producers are using HuaJian machines.





NAIGU MACHINERY

A leader in the mattress packaging industry, an innovative developer of new packaging methods, as a solution to optimize the transport.



YUTENG MACHINERY

A modern, high-tech enterprise specialized in computerized multi-needle quilting, quilting & embroidery, cutting and rolling machines for mattress industry.





Provides professional baling solutions, from vertical to horizontal and from manual to automatic, for all waste disposal systems and recycling centers.







FOAM PROCESSING

FOAM CUTTING

Precision foam cutting is an essential process in various industries, including sofas, mattresses, packaging, and furniture manufacturing. It involves the careful and accurate shaping of foam materials to create customized products.

Using our high precision cutting machines, vertical, horizontal, carousel and CNC, we are able to cut complex profiles. We process foam, for many applications across different industries.

MOLD FOAMING

The foam molding process consists of mixing two parts together giving a chemical reaction after dispensing into a mold. The material increases in size until the mold vacuum is completed.

When the foam has hardened and cured, it is separated from the mold and the process is started again. Materials are then controlled for density, hardness, tear strength, fire retardant properties, UV stability.

The key points of the PU molding are the tool design, filling points, material control, trimming and storage of finished products before inspection and dispatch to the customer.

We are able to deliver quality products on time that meet and exceed our customer's requirements.

PU TRIM FOAM IN BALES

Mostly used for making rebond foam, to improve the hardness of the end products in upholstery, mattresses, sports padding, but also for making shredded foam, as a filler for pillows, toys, or for being used as is in applications, from furniture to automotive.

PU Trim Foam is typically produced in furniture factories, using foam as part of the manufacturing process.

One can be found in grade A (no flat, bottom or sides) or grade B (flat, bottom, sides) Density: 15-50 kg/m3, Color: mixed Compressed bales 250-450 kg/bale. Containers: 40' container around 18to.



APPLICATIONS



TECHNOLOGY • INNOVATION • DEVELOPMENT WE CREATE, DEVELOP AND FABRICATE FOAM PRODUCTS

FURNITURE

We supply foam products obtained after cutting operations like vertical, horizontal, or CNC contour cutting.

They are intended for the submarkets within the furniture Industry: bedding, mattresses, upholstery, garden furniture, office furniture.

Processing materials like flexible PU foam, memory foam and high resilience foam, into an infinite combinations of density, shapes and sizes, is our core business and our specialty.

We are currently working with large sofas companies to develop and supply different foam items for making sofas, tables, beds, dressers, and desks that make rooms ready for use.

TECHNICAL

The technical foam market covers numerous segments from medicals to packaging.

Technical products represent a broad category, where our experience and practice meet your most exigent requirements.

With customers in automotive, medicals and packaging, Bestfoam becomes day by day truly technical.

Our customer data base ranges from the small one-man business to large multinational companies and covers many market sectors.

With our capabilities of cutting vertical, horizontal or contour lines, we can obtain shapes from simple to complex, for many applications.

CONSUMER

From home products to juvenile articles, there are a lot of products that we can help you create, develop and produce.

Our flexibility in production allow us to approach projects whether in small series, or in mass production.

We act as a full-service consumer products foam fabricator, being capable to serve OEMs worldwide with flexible foam solutions from concept though completed, assembled, packaged consumer products foam products – or anywhere in between.

With us, you can achieve measurable cost savings while meeting all your requirements.

CHEMICALS

TDI AND POLYOLS

When combining polyether polyols with TDI – toluene diisocyanate, one can be used in urethane applications, such as flexible foam, in coatings, adhesives, sealants and elastomer systems. As a result, one can be used in a large variety of goods, including furniture, car seatings, bedding, paints and coatings, artificial sport tracks, playground surfaces, ski suits, and other waterproof wear.



MDI

MDI - methylene diphenyl diisocyanate is a very versatile molecule that delivers different performance properties for a variety of applications.

Primary use for MDI, related to foam industry, is the fabrication of rebond foam. The foam flocks coming from the shredder are blown into the mixing drum, where stirred and mixed with MDI. With or without use of water, the adhesive enables the foam flakes to stick together.

HOTMELT ADHESIVES

APAO – mainly used to bond fabrics to foam in the mattresses,

EVA – has very fast open time, mainly used for automatic machines for bonding pocket springs, PSA – known as pressure sensitive adhesive, it remains always open, it means always sticky, can be good or bad, depending on the applications. Whereas in mattresses industry is not recommended because of making noise, it can be used sometimes in sofa industry.

ADDITIVES

Even though they come only in small quantities in the composition of foam, besides TDI and polyols, the importance of these agents cannot be neglected.

Apart from water, that can be considered an additive in the reaction of TDI and polyols, other additives can be added as agents, depending on the final needs and use: colorants, anti-oxidants, stabilizers, flame retardant agent.

RELEASE AGENTS

The role of a release agent is to prevent other materials from bonding to surfaces.

In foam industry, when talking about mold foaming, the material is the foam, the surface is the interior of the mold, and the release agent comes as a solution to release the material from the mold, after the forming process is done.



TECHNICAL SUPPORT



MORE THAN JUST A PRICE CUSTOMER SOLUTION AND TECHNICAL SUPPORT

A WIDE RANGE OF PRODUCTS

We can deliver all the chemicals you need, from making foam or recycling foam to using in the manufacturing process of a large variety of goods across industries: Polyether polyols, toluene diisocyanate, bi-component system and MDI binder for recycling foam, hot melt adhesives, solvent/water-based adhesives, special additives and chemicals (for plastics, ceramics), trim foam, release agents for PU foam and automotive.

A LARGE VARIETY OF APPLICATIONS

When combining polyether polyols with diisocyanate, one can be used in urethane applications, such as flexible foam, in coatings, adhesives, sealants and elastomer systems.

As a result, one can be used in a large variety of goods, including furniture, car seatings, bedding, paints and coatings, artificial sport tracks, playground surfaces, ski suits, and other waterproof wear.

Industries like furniture, building construction, automotive are the first ones to use polyether or polyester foam as flexibile or rigid structure, open cells or closed cells.

OUR EXPERTISE, YOUR BACKUP

We have been in foam industry for years, producing and processing foam, and willing to share our best practice with you.

Using all our expertise and good practice in foam production, with our specialized people in chemicals trading, sourcing and consultancy, we are in the best position to provide you with technical advice for choosing the correct price/quality ratio and the most suitable solutions for your specific needs.

We assist you from the very beginning, where the best formulas are needed to produce good quality foam, all along the testing process, so that, in the end of the process, the results to be in accordance with your needs, requirements and expectations.

We use reliable sourcing, to offer you good quality products, at correct price level and that meet the expected delivery terms and conditions.

Focused on long term partnerships and win-win principle, we provide solutions and technical support for making flexible and/or rigid polyurethane foam, for recycling trim foam by making rebond foam, that can be used in various industries like upholstery, bedding, mattresses, medicals, automotive, hygiene and many others.



TECHNICAL SUPPORT

TECHNICAL SUPPORT

We are committed to providing high-quality equipment for our customers' applications. We work closely with our customers to clearly understand their requirements, all along the way, before and after the sales process, looking for the maximum level of customer satisfaction across the entire process.

Then, we leverage the expertise of our engineers, designers, software developers, and system integrators with the objective of achieving quality requirements, cycle times, enabling our customers to improve their productivity and profitability.

Since the very beginning, we are keeping a clear goal in mind: to offer our customers, all over the world, a new alternative in selling and servicing equipment for every need.

With attentive services and full technical support for all aspects of needs and requirements of our customers, (including advising, sample production, installation, commissioning, maintenance, training, and spare parts supply), we have become a well-known supplier of machines and services.

INSTALLATION

For the installation to be performed in good conditions and in due time, it is necessary that a good preparation of the place to be done in advance and all conditions for installation to be ensured. You can count on our assistance all along the installation process of the equipment.

After the equipment having been installed, we start the first tests in production to help you obtain the output of the installation you expect.

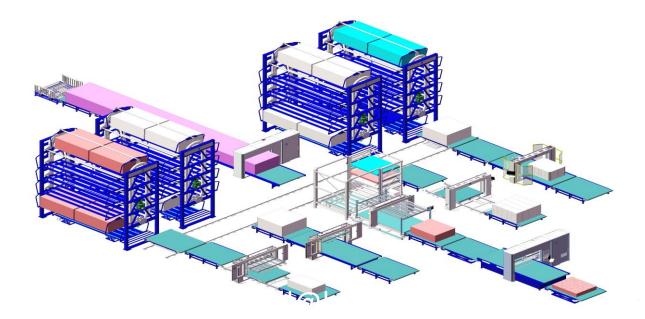
Normally, we dedicate 1-2 days for the whole process of installation and commissioning to be completed. This service is generally included as part of our general offer and comes as a guaranty for the quality of the machines we sell.

OPERATOR TRAINING

The classic way of performing a training is to teach and instruct the operator how to operate the functions of the machine.

After doing that, as part of the needed instruction process, we go into more depth and share good practice and tricks with the operators, that we have acquired in years of self experience with equipment dedicated to specific applications.

What can be more valuable that having from the beginning a good practice in operating the equipment, thus avoiding errors or breakdowns caused by mistakes in operation? That is our technical assistance and support.



AFTER-SALES SERVICE



MAINTENANCE

For long-term use and good operating conditions, any equipment should be regularly maintained in compliance with the supplier instructions and maintenance calendar.

Every machine is delivered with precise and detailed instructions to be found in the manual of use and maintenance.

Doing so, you can ensure a long life of the machine and reduce unplanned stops.

For equipment under warranty, it is mandatory to perform regular maintenance in accordance with the provisions of the supplier, so that to benefit from the manufacturer's warranty.

The maintenance intervals may vary, depending on the model of equipment, application and type of equipment.

WARRANTY

Standard warranty of 12 months comes with every machine and an extended warranty of 24 months is available on request.

During the warranty period, parts that can be defective are replaced free of charge, if the conditions for warranty have been respected.

DIAGNOSIS AND REPAIRS

With our expertise and full support from our suppliers, we are able to support you after the warranty period of the machine, for all entire lifetime of the machine, with spare parts, diagnosis and repairs.

In order to provide fast repair and maintenance services, we keep a multitude of spare parts in our warehouse. In this age of technology, we also provide online support services to help our customers solve any problems that may come up.

Our after sales service is a team of highly qualified professionals dedicated to quickly identifying and troubleshooting problems on the spot. Contacting us is easy and we come wherever is needed.

SPARE PARTS

Our suppliers deliver spare parts for 10 years lifetime of the machine.

Generally, the machines are built using parts that can be easily found both trough the original parts channels, as well as through after market parts channels.

Some sets of spare parts are available for purchasing from the very first delivery of the machine, so that you can have a safe stock of spare parts.



BESTFOAM SRL

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ONE SOURCE ONLY FOR ALL YOUR NEEDS

FLEXIBLE FOAM

FOAM CUTTING MOLD FOAMING TRIM FOAM

BAND KNIVES

ALL TYPES WORLDWIDE AVAILABILITY

EQUIPMENT

FOAMING

CUTTING

MATTRESSES

CHEMICALS

POLYOLS ISOCYANATE ADDITIVES





comercial@bestfoam.ro